

DOCKET NO.: 211710US0X

COPY

TITLE OF THE INVENTION

Nucleotide sequences which code for the metE gene

NOV 20 2001

BACKGROUND OF THE INVENTION

5 Field of the Invention

The invention provides nucleotide sequences from coryneform bacteria which code for the metE gene and a process for the fermentative preparation of amino acids, in particular L-methionine, using bacteria in which the metE gene is enhanced.

10 Description of the Related Art

L-Amino acids, in particular L-methionine, are used in human medicine and in the pharmaceuticals industry, in the foodstuffs industry and very particularly in animal nutrition.

15 It is known that amino acids are prepared by fermentation from strains of coryneform bacteria, in particular Corynebacterium glutamicum. Because of their great importance, work is constantly being undertaken to improve the preparation process. Improvements to the process can relate to fermentation measures stirring and supply of oxygen, or to the  
20 composition of the nutrient media such as the sugar concentration during the fermentation, or to the working up of the product by, for example, ion exchange chromatography, or to the intrinsic output properties of the microorganism itself.

25 Methods of mutagenesis, selection and mutant selection are used to improve the output properties of these microorganisms. Strains which are resistant to antimetabolites, such as e.g. the methionine analogue  $\alpha$ -methyl-methionine, ethionine, norleucine, N-acetylnorleucine, S-trifluoromethylhomocysteine,  
30 2-amino-5-heprenoitic acid, seleno-methionine, methionine-sulfoximine, methoxine, 1-aminocyclopentane-carboxylic acid, or are auxotrophic for metabolites of regulatory importance

and produce amino acids, such as e.g. L-methionine, are obtained in this manner.

Recombinant DNA techniques have also been employed for some years for improving the Corynebacterium strains which produce L-amino acids, by amplifying individual amino acid biosynthesis genes and investigating their effect on the amino acid production.

#### SUMMARY OF THE INVENTION

10 An object of the present invention is to provide new measures for improved fermentative preparation of amino acids, in particular L-methionine.

When L-methionine or methionine are mentioned in the following, the salts, such as methionine hydrochloride or 15 methionine sulfate are also meant.

The invention provides an isolated polynucleotide from coryneform bacteria, comprising a polynucleotide sequence which codes for the metE gene, chosen from the group consisting of

- 20 a) polynucleotide which is at least 70% identical to a polynucleotide that codes for a polypeptide which comprises the amino acid sequence of SEQ ID No. 2,
  - b) polynucleotide which codes for a polypeptide that comprises an amino acid sequence which is at least 70% identical to 25 the amino acid sequence of SEQ ID No. 2,
  - c) polynucleotide which is complementary to the polynucleotides of a) or b), and
  - d) polynucleotide comprising at least 15 successive nucleotides of the polynucleotide sequence of a), b) or c),
- 30 and the corresponding polypeptide having the enzymatic activity of homocysteine methyltransferase I.

The invention also provides the above-mentioned polynucleotides as DNA which is capable of replication, comprising:

- (i) the nucleotide sequence shown in SEQ ID No. 1, or
- 5 (ii) at least one sequence which corresponds to sequence (i) within the range of the degeneration of the genetic code, or
- (iii) at least one sequence which hybridizes with the sequence complementary to sequence (i) or (ii), and
- 10 optionally
- (iv) sense mutations of neutral function in (i).

The invention also provides

a polynucleotide comprising the nucleotide sequence as shown in SEQ ID No. 1;

- 15 a polynucleotide that codes for a polypeptide which comprises the amino acid sequence as shown in SEQ ID No. 2;

a vector containing the polynucleotide according to the invention, in particular a shuttle vector or plasmid vector, and

- 20 and coryneform bacteria serving as the host cell, which contain the vector or in which the metE gene is enhanced.

The invention also provides polynucleotides which are obtained by screening a corresponding gene library, which comprises the complete gene having the polynucleotide sequence corresponding to SEQ ID No. 1, by means of hybridization with a probe which

25 comprises the sequence of the polynucleotide mentioned, according to SEQ ID No. 1 or a fragment thereof, and isolation of the DNA sequence mentioned.

#### BRIEF DESCRIPTION OF THE FIGURES

- 30 Fig. 1 shows plasmid pCREmetAE.

Fig. 2 shows plasmid pCREmetAEY.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Polynucleotides which comprise the sequences according to the invention are suitable as hybridization probes for RNA, cDNA  
5 and DNA, in order to isolate, in the full length, nucleic acids or polynucleotides or genes which code for homocysteine methyltransferase I or to isolate those nucleic acids or polynucleotides or genes which have a high similarity of sequence or homology with that of the homocysteine  
10 methyltransferase I gene.

Polynucleotides according to the invention are furthermore suitable as primers with which the DNA of genes that code for homocysteine methyltransferase I can be prepared by the polymerase chain reaction (PCR).

15 Such oligonucleotides that serve as probes or primers comprise at least 30, preferably at least 20, very particularly at least 15 successive nucleotides. Oligonucleotides which have a length of at least 40 or 50 nucleotides are also suitable. Oligonucleotides with a length of at least 100, 150, 200, 250  
20 or 300 nucleotides are optionally also suitable.

"Isolated" means separated out of its natural environment.

"Polynucleotide" in general relates to polyribonucleotides and polydeoxyribonucleotides, it being possible for these to be non-modified RNA or DNA or modified RNA or DNA.

25 "Polypeptides" are understood as meaning peptides or proteins which comprise two or more amino acids bonded via peptide bonds.

The polypeptides according to the invention include a polypeptide according to SEQ ID No. 2, in particular those  
30 with the biological activity of homocysteine methyltransferase I, and also those which are at least 70%, preferably at least 80% and in particular at least 90% to 95% identical to the

polypeptide according to SEQ ID No. 2 and have the activity mentioned.

The invention moreover provides a process for the fermentative preparation of amino acids, in particular L-methionine, using coryneform bacteria which in particular already produce amino acids, and in which the nucleotide sequences which code for the metE gene are enhanced, in particular over-expressed.

The term "enhancement" in this connection describes an increase in the intracellular activity of one or more enzymes (proteins) in a microorganism which are coded by the corresponding DNA, for example by increasing the number of copies of the gene or genes, using a potent promoter or using a gene or allele which codes for a corresponding enzyme (protein) having a high activity, and optionally combining these measures.

By enhancement measures, in particular over-expression, the activity or concentration of the corresponding protein is in general increased by at least 10%, 25%, 50%, 75%, 100%, 150%, 200%, 300%, 400% or 500%, up to a maximum of 1000% or 2000%, based on the starting microorganism.

The microorganisms which the present invention provides can prepare L-amino acids, in particular L-methionine, from glucose, sucrose, lactose, fructose, maltose, molasses, starch, cellulose or from glycerol and ethanol. They can be representatives of coryneform bacteria, in particular of the genus *Corynebacterium*. Of the genus *Corynebacterium*, there may be mentioned in particular the species *Corynebacterium glutamicum*, which is known among experts for its ability to produce L-amino acids.

Suitable strains of the genus *Corynebacterium*, in particular of the species *Corynebacterium glutamicum* (*C. glutamicum*), are in particular the known wild-type strains

*Corynebacterium glutamicum* ATCC13032  
*Corynebacterium acetoglutamicum* ATCC15806

Corynebacterium acetoacidophilum ATCC13870  
Corynebacterium thermoaminogenes FERM BP-1539  
Corynebacterium melassecola ATCC17965  
Brevibacterium flavum ATCC14067  
5 Brevibacterium lactofermentum ATCC13869 and  
Brevibacterium divaricatum ATCC14020

or L-amino acid-producing mutants or strains prepared  
therefrom, such as, for example, the L-methionine-producing  
strain

10 Corynebacterium glutamicum ATCC21608.

The new metE gene from C. glutamicum which codes for the  
enzyme homocysteine methyltransferase I (EC 2.1.1.14) has been  
isolated.

To isolate the metE gene or also other genes of C. glutamicum,  
15 a gene library of this microorganism is first set up in  
Escherichia coli (E. coli). The setting up of gene libraries  
is described in generally known textbooks and handbooks. The  
textbook by Winnacker: Gene und Klone, Eine Einführung in die  
Gentechnologie (Verlag Chemie, Weinheim, Germany, 1990), or  
20 the handbook by Sambrook et al.: Molecular Cloning, A  
Laboratory Manual (Cold Spring Harbor Laboratory Press, 1989)  
may be mentioned as example. A well-known gene library is that  
of the E. coli K-12 strain W3110 set up in  $\lambda$  vectors by Kohara  
et al. (Cell 50, 495 -508 (1987)). Bathe et al. (Molecular and  
25 General Genetics, 252:255-265, 1996) describe a gene library  
of C. glutamicum ATCC13032, which was set up with the aid of  
the cosmid vector SuperCos I (Wahl et al., 1987, Proceedings  
of the National Academy of Sciences USA, 84:2160-2164) in the  
E. coli K-12 strain NM554 (Raleigh et al., 1988, Nucleic Acids  
30 Research 16:1563-1575).

Börmann et al. (Molecular Microbiology 6(3), 317-326) (1992))  
in turn describe a gene library of C. glutamicum ATCC13032  
using the cosmid pH79 (Hohn and Collins, Gene 11, 291-298  
(1980)). To prepare a gene library of C. glutamicum in E. coli  
35 it is also possible to use plasmids such as pBR322 (Bolivar,

Life Sciences, 25, 807-818 (1979)) or pUC9 (Vieira et al., 1982, Gene, 19:259-268). Suitable hosts are, in particular, those E. coli strains which are restriction- and recombination-defective. An example of these is the strain DH5 $\alpha$ mc<sup>r</sup>, which has been described by Grant et al. (Proceedings of the National Academy of Sciences USA, 87 (1990) 4645-4649). The long DNA fragments cloned with the aid of cosmids can in turn be subcloned in the usual vectors suitable for sequencing and then sequenced, as is described e.g. by Sanger et al. (Proceedings of the National Academy of Sciences of the United States of America, 74:5463-5467, 1977).

The resulting DNA sequences can then be investigated with known algorithms or sequence analysis programs, such as that of Staden (Nucleic Acids Research 14, 217-232(1986)), that of Marck (Nucleic Acids Research 16, 1829-1836 (1988)) or the GCG program of Butler (Methods of Biochemical Analysis 39, 74-97 (1998)).

The new DNA sequence of C. glutamicum which codes for the metE gene and which, as SEQ ID No. 1, is a constituent of the present invention has been found. The amino acid sequence of the corresponding protein has furthermore been derived from the present DNA sequence by the methods described above. The resulting amino acid sequence of the metE gene product is shown in SEQ ID No. 2.

Coding DNA sequences which result from SEQ ID No. 1 by the degeneracy of the genetic code are also a constituent of the invention. In the same way, DNA sequences which hybridize with SEQ ID No. 1 or parts of SEQ ID No. 1 are a constituent of the invention. Conservative amino acid exchanges, such as e.g. exchange of glycine for alanine or of aspartic acid for glutamic acid in proteins, are furthermore known among experts as "sense mutations" which do not lead to a fundamental change in the activity of the protein, i.e. they are of neutral function.

It is furthermore known that changes at the N and/or C terminus of a protein must not substantially impair and may



even stabilize the function thereof. Information in this context can be found in Ben-Bassat et al. (Journal of Bacteriology 169:751-757 (1987)), in O'Regan et al. (Gene 77:237-251 (1989)), in Sahin-Toth et al. (Protein Sciences 3:240-247 (1994)), in Hochuli et al. (Bio/Technology 6:1321-1325 (1988)) and in known textbooks of genetics and molecular biology. Amino acid sequences which result in a corresponding manner from SEQ ID No. 2 are also a constituent of the invention.

10 In the same way, DNA sequences which hybridize with SEQ ID No. 1 or parts of SEQ ID No. 1 are a constituent of the invention. Finally, DNA sequences which are prepared by the polymerase chain reaction (PCR) using primers which result from SEQ ID No. 1 are a constituent of the invention. Such  
15 oligonucleotides typically have a length of at least 15 nucleotides.

Instructions for identifying DNA sequences by means of hybridization can be found in the handbook "The DIG System Users Guide for Filter Hybridization" from Boehringer Mannheim GmbH (Mannheim, Germany, 1993) and in Liebl et al. (International Journal of Systematic Bacteriology (1991) 41: 255-260). Instructions for amplification of DNA sequences with the aid of the polymerase chain reaction (PCR) can be found in the handbook by Gait: Oligonucleotide synthesis: A Practical  
20 Approach (IRL Press, Oxford, UK, 1984) and in Newton and Graham: PCR (Spektrum Akademischer Verlag, Heidelberg, Germany, 1994).

It has been found that coryneform bacteria produce amino acids, in particular L-methionine, in an improved manner after  
30 over-expression of the metE gene.

To achieve an over-expression, the number of copies of the corresponding genes can be increased, or the promoter and regulation region or the ribosome binding site upstream of the structural gene can be mutated. Expression cassettes which are  
35 incorporated upstream of the structural gene act in the same way. By inducible promoters, it is additionally possible to



increase the expression in the course of fermentative L-methionine production. The expression is likewise improved by measures to prolong the life of the m-RNA. Furthermore, the enzyme activity is also increased by preventing the degradation of the enzyme protein. The genes or gene constructs can either be present in plasmids with a varying number of copies, or can be integrated and amplified in the chromosome. Alternatively, an over-expression of the genes in question can furthermore be achieved by changing the composition of the media and the culture procedure.

Instructions in this context can be found in Martin et al. (Bio/Technology 5, 137-146 (1987)), in Guerrero et al. (Gene 138, 35-41 (1994)), Tsuchiya and Morinaga (Bio/Technology 6, 428-430 (1988)), in Eikmanns et al. (Gene 102, 93-98 (1991)), in European Patent Specification 0 472 869, in US Patent 4,601,893, in Schwarzer and Pühler (Bio/Technology 9, 84-87 (1991)), in Reinscheid et al. (Applied and Environmental Microbiology 60, 126-132 (1994)), in LaBarre et al. (Journal of Bacteriology 175, 1001-1007 (1993)), in Patent Application WO 96/15246, in Malumbres et al. (Gene 134, 15 - 24 (1993)), in Japanese Laid-Open Specification JP-A-10-229891, in Jensen and Hammer (Biotechnology and Bioengineering 58, 191-195 (1998)), in Makrides (Microbiological Reviews 60:512-538 (1996)) and in known textbooks of genetics and molecular biology.

By way of example, for enhancement the metE gene according to the invention was over-expressed with the aid of episomal plasmids. Suitable plasmids are those which are replicated in coryneform bacteria. Numerous known plasmid vectors, such as e.g. pZ1 (Menkel et al., Applied and Environmental Microbiology (1989) 64: 549-554), pEKEx1 (Eikmanns et al., Gene 102:93-98 (1991)) or pHS2-1 (Sonnen et al., Gene 107:69-74 (1991)) are based on the cryptic plasmids pHM1519, pBL1 or pGA1. Other plasmid vectors, such as those based on pCG4 (US-A 4,489,160), or pNG2 (Serwold-Davis et al., FEMS Microbiology Letters 66, 119-124 (1990)), or pAG1 (US-A 5,158,891), can be used in the same manner.

Plasmid vectors which are furthermore suitable are also those with the aid of which the process of gene amplification by integration into the chromosome can be used, as has been described, for example, by Reinscheid et al. (Applied and Environmental Microbiology 60, 126-132 (1994)) for duplication or amplification of the hom-thrB operon. In this method, the complete gene is cloned in a plasmid vector which can replicate in a host (typically E. coli), but not in C. glutamicum. Possible vectors are, for example, pSUP301 (Simon et al., Bio/Technology 1, 784-791 (1983)), pK18mob or pK19mob (Schäfer et al., Gene 145, 69-73 (1994)), pGEM-T (Promega corporation, Madison, WI, USA), pCR2.1-TOPO (Shuman (1994). Journal of Biological Chemistry 269:32678-84; US-A 5,487,993), pCR®Blunt (Invitrogen, Groningen, Holland; Bernard et al., Journal of Molecular Biology, 234: 534-541 (1993)), pEM1 (Schrumpf et al, 1991, Journal of Bacteriology 173:4510-4516) or pBGS8 (Spratt et al., 1986, Gene 41: 337-342). The plasmid vector which contains the gene to be amplified is then transferred into the desired strain of C. glutamicum by conjugation or transformation. The method of conjugation is described, for example, by Schäfer et al. (Applied and Environmental Microbiology 60, 756-759 (1994)). Methods for transformation are described, for example, by Thierbach et al. (Applied Microbiology and Biotechnology 29, 356-362 (1988)), Dunican and Shivnan (Bio/Technology 7, 1067-1070 (1989)) and Tauch et al. (FEMS Microbiological Letters 123, 343-347 (1994)). After homologous recombination by means of a "cross over" event, the resulting strain contains at least two copies of the gene in question.

In addition, it may be advantageous for the production of amino acids, in particular L-methionine, to enhance one or more enzymes of the particular biosynthesis pathway, of glycolysis, of anaplerosis, of the citric acid cycle or of amino acid export, in addition to the metE gene.

Thus for the preparation of amino acids, in particular L-methionine, one or more genes chosen from the group consisting of

- the gap gene which codes for glyceraldehyde 3-phosphate dehydrogenase (Eikmanns (1992), Journal of Bacteriology 174:6076-6086),
- 5 • the tpi gene which codes for triose phosphate isomerase (Eikmanns (1992), Journal of Bacteriology 174:6076-6086),
- the pgk gene which codes for 3-phosphoglycerate kinase (Eikmanns (1992), Journal of Bacteriology 174:6076-6086),
- the pyc gene which codes for pyruvate carboxylase (Eikmanns (1992), Journal of Bacteriology 174:6076-6086),
- 10 • the lysC gene which codes for a feed-back resistant aspartate kinase (Accession No.P26512; EP-B-0387527; EP-A-0699759),
- the metA gene which codes for homoserine O-acetyltransferase (ACCESSION Number AF052652),
- 15 • the metB gene which codes for cystathionine gamma-synthase (ACCESSION Number AF126953),
- the aecD gene which codes for cystathionine gamma-lyase (ACCESSION Number M89931)
- the glyA gene which codes for serine
- 20 hydroxymethyltransferase (JP-A-08107788),
- the metY gene which codes for O-acetylhomoserine sulfhydrylase (DSM 13556)

can be enhanced, in particular over-expressed.

25 It may furthermore be advantageous for the production of amino acids, in particular L-methionine, in addition to the enhancement of the metE gene, for one or more genes chosen from the group consisting of

- the thrB gene which codes for homoserine kinase (ACCESSION Number P08210),

- the ilvA gene which codes for threonine dehydratase (ACCESSION Number Q04513),
- the thrC gene which codes for threonine synthase (ACCESSION Number P23669),
- 5 • the ddh gene which codes for meso-diaminopimelate D-dehydrogenase (ACCESSION Number Y00151),
- the pck gene which codes for phosphoenol pyruvate carboxykinase (DE 199 50 409.1; DSM 13047),
- the pgi gene which codes for glucose 6-phosphate isomerase  
10 (US 09/396,478; DSM 12969),
- the poxB gene which codes for pyruvate oxidase (DE: 1995 1975.7; DSM 13114)

to be attenuated, in particular for the expression thereof to be reduced.

- 15 The term "attenuation" in this connection describes the reduction or elimination of the intracellular activity of one or more enzymes (proteins) in a microorganism which are coded by the corresponding DNA, for example by using a weak promoter or using a gene or allele which codes for a corresponding  
20 enzyme with a low activity or inactivates the corresponding gene or enzyme (protein), and optionally combining these measures.

By attenuation measures, the activity or concentration of the corresponding protein is in general reduced to 0 to 50%, 0 to  
25 25%, 0 to 10% or 0 to 5% of the activity or concentration of the wild-type protein.

In addition to over-expression of the metE gene it may furthermore be advantageous for the production of amino acids, in particular L-methionine, to eliminate undesirable side  
30 reactions, (Nakayama: "Breeding of Amino Acid Producing Micro-organisms", in: Overproduction of Microbial Products,

Krumphanzl, Sikyta, Vanek (eds.), Academic Press, London, UK, 1982).

The microorganisms prepared according to the invention can be cultured continuously or discontinuously in the batch process (batch culture) or in the fed batch (feed process) or repeated fed batch process (repetitive feed process) for the purpose of production of amino acids, in particular L-methionine. A summary of known culture methods is described in the textbook by Chmiel (Bioprozesstechnik 1. Einführung in die Bioverfahrenstechnik (Gustav Fischer Verlag, Stuttgart, 1991)) or in the textbook by Storhas (Bioreaktoren und periphere Einrichtungen (Vieweg Verlag, Braunschweig/Wiesbaden, 1994)).

The culture medium to be used must meet the requirements of the particular strains in a suitable manner. Descriptions of culture media for various microorganisms are contained in the handbook "Manual of Methods for General Bacteriology" of the American Society for Bacteriology (Washington D.C., USA, 1981).

Sugars and carbohydrates, such as e.g. glucose, sucrose, lactose, fructose, maltose, molasses, starch and cellulose, oils and fats, such as e.g. soya oil, sunflower oil, groundnut oil and coconut fat, fatty acids, such as e.g. palmitic acid, stearic acid and linoleic acid, alcohols, such as e.g. glycerol and ethanol, and organic acids, such as e.g. acetic acid, can be used as the source of carbon. These substance can be used individually or as a mixture.

Organic nitrogen-containing compounds, such as peptones, yeast extract, meat extract, malt extract, corn steep liquor, soya bean flour and urea, or inorganic compounds, such as ammonium sulfate, ammonium chloride, ammonium phosphate, ammonium carbonate and ammonium nitrate, can be used as the source of nitrogen. The sources of nitrogen can be used individually or as a mixture.

Organic and inorganic sulfur-containing compounds, such as, for example, sulfides, sulfites, sulfates and thiosulfates,

can be used as a source of sulfur, in particular for the preparation of methionine.

Phosphoric acid, potassium dihydrogen phosphate or dipotassium hydrogen phosphate or the corresponding sodium-containing salts can be used as the source of phosphorus. The culture medium must furthermore comprise salts of metals, such as e. g. magnesium sulfate or iron sulfate, which are necessary for growth. Finally, essential growth substances, such as amino acids and vitamins, can be employed in addition to the above-mentioned substances. Suitable precursors can moreover be added to the culture medium. The starting substances mentioned can be added to the culture in the form of a single batch, or can be fed in during the culture in a suitable manner.

Basic compounds, such as sodium hydroxide, potassium hydroxide, ammonia or aqueous ammonia, or acid compounds, such as phosphoric acid or sulfuric acid, can be employed in a suitable manner to control the pH of the culture. Antifoams, such as e.g. fatty acid polyglycol esters, can be employed to control the development of foam. Suitable substances having a selective action, such as e.g. antibiotics, can be added to the medium to maintain the stability of plasmids. To maintain aerobic conditions, oxygen or oxygen-containing gas mixtures, such as e.g. air, are introduced into the culture. The temperature of the culture is usually 20°C to 45°C, and preferably 25°C to 40°C. Culturing is continued until a maximum of the desired product has formed. This target is usually reached within 10 hours to 160 hours.

The fermentation broths obtained in this way, in particular containing L-methionine, usually have a dry weight of 7.5 to 25 wt.% and contain L-methionine. It is furthermore also advantageous if the fermentation is conducted in a sugar-limited procedure at least at the end, but in particular over at least 30% of the duration of the fermentation. That is to say, the concentration of utilizable sugar in the fermentation medium is reduced to  $\geq 0$  to 3 g/l during this period.



The fermentation broth prepared in this manner, in particular containing L-methionine, is then further processed. Depending on requirements all or some of the biomass can be removed from the fermentation broth by separation methods, such as centrifugation, filtration, decanting or a combination thereof, or it can be left completely in. This broth is then thickened or concentrated by known methods, such as with the aid of a rotary evaporator, thin film evaporator, falling film evaporator, by reverse osmosis, or by nanofiltration. This concentrated fermentation broth can then be worked up by methods of freeze drying, spray drying, spray granulation or by other processes to give a preferably free-flowing, finely divided powder.

This free-flowing, finely divided powder can then in turn be converted by suitable compacting or granulating processes into a coarse-grained, readily free-flowing, storable and largely dust-free product. In the granulation or compacting it is advantageous to employ conventional organic or inorganic auxiliary substances or carriers, such as starch, gelatin, cellulose derivatives or similar substances, such as are conventionally used as binders, gelling agents or thickeners in foodstuffs or feedstuffs processing, or further substances, such as, for example, silicas, silicates or stearates.

"Free-flowing" is understood as meaning powders which flow unimpeded out of the vessel with the opening of 5 mm (millimeters) of a series of glass outflow vessels with outflow openings of various sizes (Klein, Seifen, Öle, Fette, Wachse 94, 12 (1968)).

As described here, "finely divided" means a powder with a predominant content ( $> 50\%$ ) having a particle size of 20 to 200  $\mu\text{m}$  diameter. "Coarse-grained" means products with a predominant content ( $> 50\%$ ) having a particle size of 200 to 2000  $\mu\text{m}$  diameter. In this context, "dust-free" means that the product contains only small contents ( $< 5\%$ ) having particle sizes of less than 20  $\mu\text{m}$  diameter. The particle size determination can be carried out with methods of laser



diffraction spectrometry. The corresponding methods are described in the textbook on "Teilchengrößenmessung in der Laborpraxis" by R. H. Müller and R. Schuhmann, Wissenschaftliche Verlagsgesellschaft Stuttgart (1996) or in the textbook "Introduction to Particle Technology" by M. Rhodes, Verlag Wiley & Sons (1998).

"Storable" in the context of this invention means a product which can be stored for up to 120 days, preferably up to 52 weeks, particularly preferably 60 months, without a substantial loss (< 5%) of methionine occurring.

Alternatively, however, the product can be absorbed on to an organic or inorganic carrier substance which is known and conventional in feedstuffs processing, for example, silicas, silicates, grits, brans, meals, starches, sugars or others, and/or mixed and stabilized with conventional thickeners or binders. Use examples and processes in this context are described in the literature (Die Mühle + Mischfüttertechnik 132 (1995) 49, page 817).

Finally, the product can be brought into a state in which it is stable to digestion by animal stomachs, in particular the stomach of ruminants, by coating processes ("coating") using film-forming agents, such as, for example, metal carbonates, silicas, silicates, alginates, stearates, starches, gums and cellulose ethers, as described in DE-C-4100920.

If the biomass is separated off during the process, further inorganic solids, for example added during the fermentation, are in general removed. In addition, the animal feedstuffs additive according to the invention comprises at least the predominant proportion of the further substances, in particular organic substances, which are formed or added and are present in solution in the fermentation broth, where these have not been separated off by suitable processes.

In one aspect of the invention, the biomass can be separated off to the extent of up to 70%, preferably up to 80%, preferably up to 90%, preferably up to 95%, and particularly

preferably up to 100%. In another aspect of the invention, up to 20% of the biomass, preferably up to 15%, preferably up to 10%, preferably up to 5%, particularly preferably no biomass is separated off.

- 5 These organic substances include organic by-products which are optionally produced, in addition to the L-methionine, and optionally discharged by the microorganisms employed in the fermentation. These include L-amino acids chosen from the group consisting of L-lysine, L-valine, L-threonine, L-alanine  
10 or L-tryptophan. They include vitamins chosen from the group consisting of vitamin B1 (thiamine), vitamin B2 (riboflavin), vitamin B5 (pantothenic acid), vitamin B6 (pyridoxine), vitamin B12 (cyanocobalamin), nicotinic acid/nicotinamide and vitamin E (tocopherol). They also  
15 include organic acids which carry one to three carboxyl groups, such as, acetic acid, lactic acid, citric acid, malic acid or fumaric acid. Finally, they also include sugars, such as, for example, trehalose. These compounds are optionally desired if they improve the nutritional value of the product.
- 20 These organic substances, including L-methionine and/or D-methionine and/or the racemic mixture D,L-methionine, can also be added, depending on requirements, as a concentrate or pure substance in solid or liquid form during a suitable process step. These organic substances mentioned can be added  
25 individually or as mixtures to the resulting or concentrated fermentation broth, or also during the drying or granulation process. It is likewise possible to add an organic substance or a mixture of several organic substances to the fermentation broth and a further organic substance or a further mixture of  
30 several organic substances during a later process step, for example granulation.

The product described above is suitable as a feedstuffs additive, i.e. feed additive, for animal nutrition.

- 35 The L-methionine content of the animal feedstuffs additive is conventionally 1 wt.% to 80 wt.%, preferably 2 wt.% to 80 wt.%, particularly preferably 4 wt.% to 80 wt.%, and very

particularly preferably 8 wt.% to 80 wt.%, based on the dry weight of the animal feedstuffs additive. Contents of 1 wt.% to 60 wt.%, 2 wt.% to 60 wt.%, 4 wt.% to 60 wt.%, 6 wt.% to 60 wt.%, 1 wt.% to 40 wt.%, 2 wt.% to 40 wt.% or 4 wt.% to 40 wt.% are likewise possible. The water content of the feedstuffs additive is conventionally up to 5 wt.%, preferably up to 4 wt.%, and particularly preferably less than 2 wt.%.

The invention also provides a process for the preparation of an L-methionine-containing animal feedstuffs additive from fermentation broths, which comprises the steps

- a) culture and fermentation of an L-methionine-producing microorganism in a fermentation medium;
  - b) removal of water from the L-methionine-containing fermentation broth (concentration);
  - 15 c) removal of an amount of 0 to 100 wt.% of the biomass formed during the fermentation; and
  - d) drying of the fermentation broth obtained according to a) and/or b) to obtain the animal feedstuffs additive in the desired powder or granule form.
- 20 If desired, one or more of the following steps can furthermore be carried out in the process according to the invention:
- e) addition of one or more organic substances, including L-methionine and/or D-methionine and/or the racemic mixture D,L-methionine, to the products obtained according to a),  
25 b) and/or c);
  - f) addition of auxiliary substances chosen from the group consisting of silicas, silicates, stearates, grits and bran to the substances obtained according to a) to d) for stabilization and to increase the storability; or
  - 30 g) conversion of the substances obtained according to a) to e) into a form stable to the animal stomach, in particular rumen, by coating with film-forming agents.

The analysis of L-methionine can be carried out by ion exchange chromatography with subsequent ninhydrin derivation, as described by Spackman et al. (Analytical Chemistry, 30, (1958), 1190).

- 5 The process according to the invention is used for the fermentative preparation of amino acids, in particular L-methionine.

10 The following microorganisms were deposited as a pure culture on 14th June 2001 at the Deutsche Sammlung für Mikroorganismen und Zellkulturen (DSMZ = German Collection of Microorganisms and Cell Cultures, Braunschweig, Germany) in accordance with the Budapest Treaty:

- Escherichia coli DH5 $\alpha$ mcr/pCREmetAE as DSM 14352,
- Escherichia coli DH5 $\alpha$ mcr/pCREmetAEY as DSM 14353.

- 15 The present invention is explained in more detail in the following with the aid of embodiment examples.

#### Example 1

Preparation of a genomic cosmid gene library from Corynebacterium glutamicum ATCC 13032

- 20 Chromosomal DNA from Corynebacterium glutamicum ATCC-13032 was isolated as described by Tauch et al. (1995, Plasmid 33:168-179) and partly cleaved with the restriction enzyme Sau3AI (Amersham Pharmacia, Freiburg, Germany, Product Description Sau3AI, Code no. 27-0913-02). The DNA fragments were
- 25 dephosphorylated with shrimp alkaline phosphatase (Roche Diagnostics GmbH, Mannheim, Germany, Product Description SAP, Code no. 1758250). The DNA of the cosmid vector SuperCos1 (Wahl et al. (1987) Proceedings of the National Academy of Sciences USA 84:2160-2164), obtained from Stratagene (La
- 30 Jolla, USA, Product Description SuperCos1 Cosmid Vector Kit, Code no. 251301) was cleaved with the restriction enzyme XbaI (Amersham Pharmacia, Freiburg, Germany, Product Description

XbaI, Code no. 27-0948-02) and likewise dephosphorylated with shrimp alkaline phosphatase.

The cosmid DNA was then cleaved with the restriction enzyme BamHI (Amersham Pharmacia, Freiburg, Germany, Product Description BamHI, Code no. 27-0868-04). The cosmid DNA treated in this manner was mixed with the treated ATCC13032 DNA and the batch was treated with T4 DNA ligase (Amersham Pharmacia, Freiburg, Germany, Product Description T4-DNA-Ligase, Code no.27-0870-04). The ligation mixture was then packed in phages with the aid of Gigapack II XL Packing Extract (Stratagene, La Jolla, USA, Product Description Gigapack II XL Packing Extract, Code no. 200217).

For infection of the E. coli strain NM554 (Raleigh et al. 1988, Nucleic Acid Research 16:1563-1575) the cells were taken up in 10 mM MgSO<sub>4</sub> and mixed with an aliquot of the phage suspension. The infection and titering of the cosmid library were carried out as described by Sambrook et al. (1989, Molecular Cloning: A laboratory Manual, Cold Spring Harbor), the cells being plated out on LB agar (Lennox, 1955, Virology, 1:190) with 100 mg/l ampicillin. After incubation overnight at 37°C, recombinant individual clones were selected.

## Example 2

### Isolation and sequencing of the metE gene

The cosmid DNA of an individual colony was isolated with the Qiaprep Spin Miniprep Kit (Product No. 27106, Qiagen, Hilden, Germany) in accordance with the manufacturer's instructions and partly cleaved with the restriction enzyme Sau3AI (Amersham Pharmacia, Freiburg, Germany, Product Description Sau3AI, Product No. 27-0913-02). The DNA fragments were dephosphorylated with shrimp alkaline phosphatase (Roche Diagnostics GmbH, Mannheim, Germany, Product Description SAP, Product No. 1758250). After separation by gel electrophoresis, the cosmid fragments in the size range of 1500 to 2000 bp were isolated with the QiaExII Gel Extraction Kit (Product No. 20021, Qiagen, Hilden, Germany).

The DNA of the sequencing vector pZero-1, obtained from Invitrogen (Groningen, The Netherlands, Product Description Zero Background Cloning Kit, Product No. K2500-01) was cleaved with the restriction enzyme BamHI (Amersham Pharmacia, Freiburg, Germany, Product Description BamHI, Product No. 27-0868-04). The ligation of the cosmid fragments in the sequencing vector pZero-1 was carried out as described by Sambrook et al. (1989, Molecular Cloning: A Laboratory Manual, Cold Spring Harbor), the DNA mixture being incubated overnight with T4 ligase (Pharmacia Biotech, Freiburg, Germany). This ligation mixture was then electroporated (Tauch et al. 1994, FEMS Microbiol Letters, 123:343-7) into the E. coli strain DH5 $\alpha$ mcr (Grant, 1990, Proceedings of the National Academy of Sciences U.S.A., 87:4645-4649) and plated out on LB agar (Lennox, 1955, Virology, 1:190) with 50 mg/l zeocin.

The plasmid preparation of the recombinant clones was carried out with Biorobot 9600 (Product No. 900200, Qiagen, Hilden, Germany). The sequencing was carried out by the dideoxy chain termination method of Sanger et al. (1977, Proceedings of the National Academy of Sciences U.S.A., 74:5463-5467) with modifications according to Zimmermann et al. (1990, Nucleic Acids Research, 18:1067). The "RR dRhodamin Terminator Cycle Sequencing Kit" from PE Applied Biosystems (Product No. 403044, Weiterstadt, Germany) was used. The separation by gel electrophoresis and analysis of the sequencing reaction were carried out in a "Rotiphoresis NF Acrylamide/Bisacrylamide" Gel (29:1) (Product No. A124.1, Roth, Karlsruhe, Germany) with the "ABI Prism 377" sequencer from PE Applied Biosystems (Weiterstadt, Germany).

The raw sequence data obtained were then processed using the Staden program package (1986, Nucleic Acids Research, 14:217-231) version 97-0. The individual sequences of the pZero1 derivatives were assembled to a continuous contig. The computer-assisted coding region analysis was prepared with the XNIP program (Staden, 1986, Nucleic Acids Research, 14:217-231).



The resulting nucleotide sequence is shown in SEQ ID No. 1. Analysis of the nucleotide sequence showed an open reading frame of 2235 base pairs, which was called the metE gene. The metE gene codes for a protein of 745 amino acids.

## 5 Example 3

Preparation of the strains *C. glutamicum* ATCC13032/pCREmetA and ATCC13032/pCREmetAE

### 3.1 Amplification of the genes metA and metE

10 From the strain ATCC13032, chromosomal DNA was isolated by the method of Eikmanns et al. (Microbiology 140: 1817 -1828 (1994)). Starting from the nucleotide sequences of the methionine biosynthesis genes metA (gene library Accession Number AF052652) and metE (SEQ ID No. 1) of *C. glutamicum* ATCC13032, the following oligonucleotides were chosen for the  
15 polymerase chain reaction (PCR) (see SEQ ID No. 3, SEQ ID No. 4, SEQ ID No. 5 and SEQ ID No. 6):

metA-EVP5:

5'- AGAACGAATTCAAAGGAGGACAACCATGCCCACCCTCGCGC -3'

metA-EVP3:

20 5'- GTCGTGGATCCCCTATTAGATGTAGAACTCG -3'

metE-EVP5:

5'-GGCTCAAAGATCTAAAGGAGGACAACCATGACTTCCAACCTTTCTTC -3'

metE-EVP3:

5'- GGTTCCTGTCGACGGTACCATTTAGATAGTTGCTCCGATT -3'

25 The primers shown were synthesized by MWG-Biotech AG (Ebersberg, Germany) and the PCR reaction was carried out by the standard PCR method of Innis et al. (PCR Protocols. A Guide to Methods and Applications, 1990, Academic Press) with Pwo-Polymerase from Roche Diagnostics GmbH (Mannheim,  
30 Germany). With the aid of the polymerase chain reaction, the primers allow amplification of a DNA fragment 1161 bp in size,



which carries the metA gene, and a DNA fragment 2286 bp in size, which carries the metE gene.

Furthermore, the primer metA-EVP5 contains the sequence for the cleavage site of the restriction endonuclease EcoRI, the primer metA-EVP3 the cleavage site of the restriction endonuclease BamHI, the primer metE-EVP5 the cleavage site of the restriction endonuclease BglII and the primer metE-EVP3 the cleavage site of the restriction endonuclease SalI, which are marked by underlining in the nucleotide sequence shown above.

The metA fragment 1161 bp in size was cleaved with the restriction endonucleases EcoRI and BamHI, and the metE fragment 2286 bp in size was cleaved with the restriction endonucleases BglII and SalI. The two batches were separated by gel electrophoresis and the fragments metA (approx. 1150 bp) and metE (approx. 2270 bp) were then isolated from the agarose gel with the QiaExII Gel Extraction Kit (Product No. 20021, Qiagen, Hilden, Germany).

### 3.2 Cloning of metA in the vector pZ8-1

The E. coli - C. glutamicum shuttle expression vector pZ8-1 (EP 0 375 889) was used as the base vector for the expression.

DNA of the plasmid pZ8-1 was cleaved completely with the restriction enzymes EcoRI and BamHI and then dephosphorylated with shrimp alkaline phosphatase (Roche Diagnostics GmbH, Mannheim, Germany, Product Description SAP, Product No. 1758250).

The metA fragment approx. 1150 bp in size isolated from the agarose gel in example 3.1 and cleaved with the restriction endonucleases BamHI and EcoRI was mixed with the vector pZ8-1 prepared in this way and the batch was treated with T4 DNA ligase (Amersham Pharmacia, Freiburg, Germany, Product Description T4-DNA-Ligase, Code no.27-0870-04).

The ligation batch was transformed in the E. coli strain DH5 $\alpha$ mc<sup>r</sup> (Hanahan, In: DNA cloning. A Practical Approach. Vol.

I. IRL-Press, Oxford, Washington DC, USA). Selection of plasmid-carrying cells was made by plating out the transformation batch on LB agar (Lennox, 1955, Virology, 1:190) with 50 mg/l kanamycin. After incubation overnight at 37°C, recombinant individual clones were selected. Plasmid DNA was isolated from a transformant with the Qiaprep Spin Miniprep Kit (Product No. 27106, Qiagen, Hilden, Germany) in accordance with the manufacturer's instructions and checked by restriction cleavage. The resulting plasmid was called pCREmetA.

### 3.3 Cloning of metE in the vector pCREmetA

The plasmid pCREmetA described in example 3.2 was cleaved completely with the restriction enzymes BamHI and SalI and then dephosphorylated with shrimp alkaline phosphatase (Roche Diagnostics GmbH, Mannheim, Germany, Product Description SAP, Product No. 1758250).

The metE fragment approx. 2270 bp in size obtained in example 3.1 by means of the polymerase chain reaction and cleaved with the restriction endonucleases BglII and SalI was mixed with the vector pCREmetA prepared in this way. The batch was treated with T4 DNA ligase (Amersham Pharmacia, Freiburg, Germany, Product Description T4-DNA-Ligase, Code no.27-0870-04).

The ligation batch was transformed in the E. coli strain DH5 $\alpha$ mc<sup>r</sup> (Hanahan, In: DNA cloning. A Practical Approach. Vol. I. IRL-Press, Oxford, Washington DC, USA). Selection of plasmid-carrying cells was made by plating out the transformation batch on LB agar (Lennox, 1955, Virology, 1:190) with 50 mg/l kanamycin. After incubation overnight at 37°C, recombinant individual clones were selected. Plasmid DNA was isolated from a transformant with the Qiaprep Spin Miniprep Kit (Product No. 27106, Qiagen, Hilden, Germany) in accordance with the manufacturer's instructions and checked by restriction cleavage. The resulting plasmid was called pCREmetAE. It is shown in figure 1. The strain E. coli DH5 $\alpha$ mc<sup>r</sup>/pCREmetAE was deposited as a pure culture on 14th June

2001 at the Deutsche Sammlung für Mikroorganismen und Zellkulturen (DSMZ = German Collection of Microorganisms and Cell Cultures, Braunschweig, Germany) in accordance with the Budapest Treaty as DSM 14352.

5    3.4    Preparation of the strains *C. glutamicum*  
          ATCC23032/pCREmetA and ATCC13032/pCREmetAE

The vectors pCREmetA and pCREmetAE obtained in example 3.2 and 3.3 were electroporated in the strain *C. glutamicum* ATCC13032 using the electroporation method described by Liebl et al.  
10    (FEMS Microbiology Letters, 53:299-303 (1989)). Selection of the plasmid-carrying cells took place on LBHIS agar comprising 18.5 g/l brain-heart infusion broth, 0.5 M sorbitol, 5 g/l Bacto-tryptone, 2.5 g/l Bacto-yeast extract, 5 g/l NaCl and 18 g/l Bacto-agar, which had been supplemented with 25 mg/l  
15    kanamycin. Incubation was carried out for 2 days at 33°C.

Plasmid DNA was isolated from in each case one transformant by conventional methods (Peters-Wendisch et al., 1998, Microbiology 144, 915-927) and checked by restriction cleavage. The resulting strains were called ATCC13032/pCREmetA  
20    and ATCC13032/pCREmetAE.

Example 4

Preparation of L-methionine with the strain *C. glutamicum* ATCC13032/pCREmetAE

The *C. glutamicum* strains ATCC13032/pCREmetA and  
25    ATCC13032/pCREmetAE obtained in example 3 were cultured in a nutrient medium suitable for the production of methionine and the methionine content in the culture supernatant was determined.

For this, the strains were first incubated on an agar plate  
30    with the corresponding antibiotic (brain-heart agar with kanamycin (50 mg/l)) for 24 hours at 33°C. Starting from this agar plate culture, in each case a preculture was seeded (10 ml medium in a 100 ml conical flask). The complete medium CgIII was used as the medium for the precultures.

### Medium Cg III

NaCl 2.5 g/l

Bacto-Peptone 10 g/l

Bacto-Yeast extract 10 g/l

Glucose (autoclaved separately) 2% (w/v)

The pH was brought to pH 7.4

Kanamycin (25 mg/l) was added to this. The preculture was incubated for 16 hours at 33°C at 240 rpm on a shaking machine. In each case a main culture was seeded from these  
5 precultures such that the initial OD (660 nm) of the main cultures was 0.1. Medium MM was used for the main cultures.

# Medium MM

CSL (corn steep liquor)	5 g/l
MOPS (morpholinopropanesulfonic acid)	20 g/l
Glucose (autoclaved separately)	50 g/l
(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub>	25 g/l
KH <sub>2</sub> PO <sub>4</sub>	0.1 g/l
MgSO <sub>4</sub> * 7 H <sub>2</sub> O	1.0 g/l
CaCl <sub>2</sub> * 2 H <sub>2</sub> O	10 mg/l
FeSO <sub>4</sub> * 7 H <sub>2</sub> O	10 mg/l
MnSO <sub>4</sub> * H <sub>2</sub> O	5.0mg/l
Biotin (sterile-filtered)	0.3 mg/l
Thiamine * HCl (sterile-filtered)	0.2 mg/l
CaCO <sub>3</sub>	25 g/l

The CSL, MOPS and the salt solution were brought to pH 7 with aqueous ammonia and autoclaved. The sterile substrate and vitamin solutions were then added, as well as the CaCO<sub>3</sub> autoclaved in the dry state.

Culturing is carried out in a 10 ml volume in 100 ml conical flasks with baffles. Kanamycin (25 mg/l) was added. Culturing was carried out at 33°C and 80% atmospheric humidity.

After 72 hours, the OD was determined at a measurement wavelength of 660 nm with a Biomek 1000 (Beckmann Instruments GmbH, Munich). The amount of methionine formed was determined with an amino acid analyzer from Eppendorf-BioTronik (Hamburg, Germany) by ion exchange chromatography and post-column derivation with ninhydrin detection.

The result of the experiment is shown in Table 1.

Table 1

Strain	OD (660 nm)	Methionine mg/l
ATCC13032/pCREmetA	12.3	6.6
ATCC13032/pCREmetAE	14.3	15.3

Example 5

Preparation of the strain *C. glutamicum* ATCC13032/pCREmetAEY

## 5 5.1 Amplification of the metY gene

From the strain ATCC13032, chromosomal DNA was isolated by the method of Eikmanns et al. (Microbiology 140: 1817 -1828 (1994)). Starting from the nucleotide sequence of the methionine biosynthesis gene metY (DE: 10043334.0) of *C. glutamicum* ATCC13032, the following oligonucleotides were chosen for the polymerase chain reaction (PCR) (see SEQ ID No. 7 and SEQ ID No. 8):

metY-EVP5:

5'- CTAATAAGTCGACAAAGGAGGACAACCATGCCAAAGTACGAC -3'

15 metY-EVP3:

5'- GAGTCTAATGCATGCTAGATTGCAGCAAAGCCG -3'

The primers shown were synthesized by MWG-Biotech AG (Ebersberg, Germany) and the PCR reaction was carried out by the standard PCR method of Innis et al. (PCR Protocols. A Guide to Methods and Applications, 1990, Academic Press) with Pwo-Polymerase from Roche Diagnostics GmbH (Mannheim, Germany). With the aid of the polymerase chain reaction, the primers allow amplification of a DNA fragment 1341 bp in size, which carries the metY gene.

25 Furthermore, the primer metY-EVP5 contains the sequence for the cleavage site of the restriction endonuclease SalI and the

primer metY-EVP3 the cleavage site of the restriction endonuclease NsiI, which are marked by underlining in the nucleotide sequence shown above.

The metY fragment 1341 bp in size was cleaved with the restriction endonucleases SalI and NsiI. The batch was separated by gel electrophoresis and the fragment metY (approx. 1330 bp) was then isolated from the agarose gel with the QiaExII Gel Extraction Kit (Product No. 20021, Qiagen, Hilden, Germany).

## 5.2 Cloning of metA and metY in the vector pZ8-1

The plasmid pCREmetA described in example 3.2 was cleaved completely with the restriction enzymes SalI and PstI and then dephosphorylated with shrimp alkaline phosphatase (Roche Diagnostics GmbH, Mannheim, Germany, Product Description SAP, Product No. 1758250).

The metY fragment approx. 1330 bp in size isolated from the agarose gel in example 5.1 and cleaved with the restriction endonucleases SalI and NsiI was mixed with the vector pCREmetA prepared in this way and the batch was treated with T4 DNA ligase (Amersham Pharmacia, Freiburg, Germany, Product Description T4-DNA-Ligase, Code no.27-0870-04).

The ligation batch was transformed in the E. coli strain DH5 $\alpha$ mc<sup>r</sup> (Hanahan, In: DNA cloning. A Practical Approach. Vol. I. IRL-Press, Oxford, Washington DC, USA). Selection of plasmid-carrying cells was made by plating out the transformation batch on LB agar (Lennox, 1955, Virology, 1:190) with 50 mg/l kanamycin. After incubation overnight at 37°C, recombinant individual clones were selected. Plasmid DNA was isolated from a transformant with the Qiaprep Spin Miniprep Kit (Product No. 27106, Qiagen, Hilden, Germany) in accordance with the manufacturer's instructions and checked by restriction cleavage. The resulting plasmid was called pCREmetAY.



### 5.3 Cloning of metE in the vector pCREmetAY

The plasmid pCREmetAY described in example 5.2 was cleaved completely with the restriction enzymes BamHI and SalI and then dephosphorylated with shrimp alkaline phosphatase (Roche Diagnostics GmbH, Mannheim, Germany, Product Description SAP, Product No. 1758250).

The metE fragment approx. 2270 bp in size obtained in example 3.1 by means of the polymerase chain reaction and cleaved with the restriction endonucleases BglII and SalI was mixed with the vector pCREmetAY prepared in this way. The batch was treated with T4 DNA ligase (Amersham Pharmacia, Freiburg, Germany, Product Description T4-DNA-Ligase, Code no.27-0870-04).

The ligation batch was transformed in the E. coli strain DH5 $\alpha$ mcr (Hanahan, In: DNA cloning. A Practical Approach. Vol. I. IRL-Press, Oxford, Washington DC, USA). Selection of plasmid-carrying cells was made by plating out the transformation batch on LB agar (Lennox, 1955, Virology, 1:190) with 50 mg/l kanamycin. After incubation overnight at 37°C, recombinant individual clones were selected. Plasmid DNA was isolated from a transformant with the Qiaprep Spin Miniprep Kit (Product No. 27106, Qiagen, Hilden, Germany) in accordance with the manufacturer's instructions and checked by restriction cleavage. The resulting plasmid was called pCREmetAEY. It is shown in figure 2. The strain E. coli DH5 $\alpha$ mcr/pCREmetAEY was deposited as a pure culture on 14th June 2001 at the Deutsche Sammlung für Mikroorganismen und Zellkulturen (DSMZ = German Collection of Microorganisms and Cell Cultures, Braunschweig, Germany) in accordance with the Budapest Treaty as DSM 14353.

### 5.4 Preparation of the strain C. glutamicum ATCC13032/pCREmetAEY

The vector pCREmetAY obtained in example 5.3 was electroporated in the strain C. glutamicum ATCC13032 using the electroporation method described by Liebl et al. (FEMS Microbiology Letters, 53:299-303 (1989)). Selection of

plasmid-carrying cells took place on LBHIS agar comprising 18.5 g/l brain-heart infusion broth, 0.5 M sorbitol, 5 g/l Bacto-tryptone, 2.5 g/l Bacto-yeast extract, 5 g/l NaCl and 18 g/l Bacto-agar, which had been supplemented with 25 mg/l kanamycin. Incubation was carried out for 2 days at 33°C.

Plasmid DNA was isolated from a transformant by conventional methods (Peters-Wendisch et al., 1998, Microbiology 144, 915-927) and checked by restriction cleavage. The resulting strain was called ATCC13032pCREmetAEY.

#### 10 Example 6

Fermentative preparation of L-methionine with the strain ATCC13032/pCREmetAEY

15 The strain *C. glutamicum* ATCC13032/pCREmetAEY constructed by the process described in example 4 was cultured in a nutrient medium suitable for the production of methionine and the methionine content in the culture supernatant was determined.

20 For this, the strain was first incubated on an agar plate with the corresponding antibiotic (brain-heart agar with kanamycin (25 mg/l)) for 24 hours at 33°C. Starting from this agar plate culture, a preculture was seeded (10 ml medium in a 100 ml conical flask). The medium MM-1 was used as the medium for the preculture.

#### Medium MM-1

CSL (corn steep liquor)	5 g/l
-------------------------	-------

MOPS (morpholinopropanesulfonic acid)	20 g/l
---------------------------------------	--------

Glucose (autoclaved separately)	50g/l
---------------------------------	-------

Salts:

(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub>	25 g/l
---	--------

KH <sub>2</sub> PO <sub>4</sub>	0.1 g/l
---------------------------------	---------

MgSO <sub>4</sub> * 7 H <sub>2</sub> O	1.0 g/l
CaCl <sub>2</sub> * 2 H <sub>2</sub> O	10 mg/l
FeSO <sub>4</sub> * 7 H <sub>2</sub> O	10 mg/l
MnSO <sub>4</sub> * H <sub>2</sub> O	5.0mg/l
Biotin (sterile-filtered)	0.01 mg/l
Vitamin B12 (sterile-filtered)	0.02 mg/l
Thiamine * HCl (sterile-filtered)	0.2 mg/l
CaCO <sub>3</sub>	25 g/l

The CSL, MOPS and the salt solution were brought to pH 7 with aqueous ammonia and autoclaved. The sterile substrate and vitamin solutions were then added, as well as the CaCO<sub>3</sub> autoclaved in the dry state. Kanamycin (25 mg/l) was added to  
5 this.

The preculture was incubated for 16 hours at 33°C at 240 rpm on a shaking machine and then used as the inoculum for the main culture in the fermenter. To establish an optical density(at 660 nm) of 1.0 as the starting value for the main  
10 culture in the fermenter, the corresponding amount of culture broth was transferred from the preculture.

The medium MM-2, which has the following composition, was used for the main culture:

#### Medium MM-2

CSL (corn steep liquor)	5 g/l
Glucose (autoclaved separately)	50g/l
Salts:	
(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub>	25 g/l
KH <sub>2</sub> PO <sub>4</sub>	0.1 g/l

MgSO <sub>4</sub> * 7 H <sub>2</sub> O	1.0 g/l
CaCl <sub>2</sub> * 2 H <sub>2</sub> O	10 mg/l
FeSO <sub>4</sub> * 7 H <sub>2</sub> O	10 mg/l
MnSO <sub>4</sub> * H <sub>2</sub> O	5.0mg/l
Biotin (sterile-filtered)	0.01 mg/l
Vitamin B12 (sterile-filtered)	0.02 mg/l
Thiamine * HCl (sterile-filtered)	0.2 mg/l
Antifoam (Structol)	0.5 g/l

5 All the components of the medium were initially introduced directly into the fermenter, dissolved in water and then sterilized by means of heat (121°C, 20 minutes). Only the glucose was prepared in a stock solution of 50 wt.% and sterilized separately (also 121°C, 20 minutes). Biotin or thiamine were sterile-filtered and added under aseptic conditions directly before the start of fermentation.

10 Culturing was carried out by the batch process in a bioreactor with a working volume of 0.5 L (Multifermenter SIXFORS from Infors GmbH, Bodmingen, Switzerland). After addition of the inoculum, the starting volume in the fermenter was 0.4 L in total. Further culturing was carried out under constant aeration (0.1 vvm ("volume per volume per minute") and stirring at 33°C and a pH of 7.0. Correction or adjustment of  
15 the pH was carried out with a 5% NH<sub>4</sub>OH solution. The set value for the concentration of dissolved oxygen in the fermentation medium was regulated at 40% and adjusted via the stirrer speed at a constant rate of aeration.

20 After 48 hours the process was ended and the optical density (OD) of the culture suspension was determined with an LP2W photometer from Dr. Lange (Berlin, Germany) at a measurement wavelength of 660 nm. The concentration of L-methionine formed was determined with an amino acid analyzer from Eppendorf-

BioTronik (Hamburg, Germany) by ion exchange chromatography and post-column derivation with ninhydrin detection.

An optical density in the final sample of 31.7 and a concentration of L-methionine of 39.0 mg per liter could be determined by the methods described above as the result.

#### Example 7

Preparation of biomass-free broth containing L-methionine

The biomass was first separated off from a fermentation broth comprising L-methionine prepared by the process of example 6 and comprising about 39 mg/l L-methionine. For this, 0.5 l of the above-mentioned fermentation broth was centrifuged with a laboratory centrifuge of the Biofuge-Stratos type from Heraeus (Düsseldorf, Germany) for 20 minutes at 4,000 rpm and the supernatant from the centrifugation was then purified further by cross-flow ultrafiltration with an MRC polymer membrane of 30kD in an ultrafiltrations unit from ICT GmbH (Bad Homburg, Germany).

#### Example 8

Preparation of a biomass-free product comprising L-methionine from a fermentation broth

The biomass was first separated off from a fermentation broth comprising L-methionine prepared by the process as described under example 6 and comprising about 39.0 mg/l L-methionine. For this, the fermenter contents of the above-mentioned fermentation broth were centrifuged and subjected to ultrafiltration as described in example 7.

23.7 g pure L-methionine (>99%; MERCK, Darmstadt, Germany) were then added batchwise to 300 g of the biomass-free filtrate, while stirring, in order to establish the desired content of L-methionine in the product. The suspension comprising L-methionine treated in this way was then mixed with 150 g water, with further stirring, to improve the working-up properties.

A portion of the suspension improved in this way was then lyophilized in a freeze-dryer of the type LYOVAC GT 2 from Leybold (Cologne, Germany). The product comprising L-methionine prepared in this manner had a content of 70 wt.% L-methionine and was free-flowing.

The remaining portion of the suspension improved in this way was treated by means of spray drying in a laboratory spray dryer of the Büchi-190 type from Büchi-Labortechnik GmbH (Constance, Germany) at an intake temperature of 170°C, a starting temperature of 105°C, a pressure difference of -40 mbar and an air flow rate of 600 NL/h. The product comprising L-methionine prepared in this manner had a content of 70 wt.% L-methionine and was free-flowing.

#### Example 9

Preparation of a biomass-containing product comprising L-methionine from a fermentation broth

From a fermentation broth comprising L-methionine prepared by the process of example 6 and comprising about 39 mg/l L-methionine, 23.7 g pure L-methionine (>99%; MERCK, Darmstadt, Germany) was first added batchwise, while stirring, in order to establish the desired content of L-methionine in the product. The fermentation broth treated in this way was then mixed with 150 g water, with further stirring, to improve the working-up properties.

A portion of this biomass-containing broth was then lyophilized in a freeze-dryer of the type LYOVAC GT 2 from Leybold (Cologne, Germany). The product comprising L-methionine prepared in this way had a content of 65 wt.% L-methionine and was free-flowing.

The remaining portion of the biomass-containing broth was treated by means of spray drying in a laboratory spray dryer of the Büchi-190 type from Büchi-Labortechnik GmbH (Constance, Germany) at an intake temperature of 170°C, a starting temperature of 105°C, a pressure difference of -40 mbar and an

air flow rate of 600 NL/h. The product comprising L-methionine prepared in this way had a content of 65 wt.% L-methionine and was free-flowing.



Brief Description of the Figures:

- Figure 1: Plasmid pCREmetAE
- Figure 2: pCREmetAEY

The abbreviations used in the figures have the following  
5 meaning:

Km: Resistance gene for kanamycin

metE: metE gene of *C. glutamicum*

metY: metY gene of *C. glutamicum*

metA: metA gene of *C. glutamicum*

10 Ptac: tac promoter

rrnB-T1T2: Terminator T1T2 of the rrnB gene of *E. coli*

rep: Plasmid-coded replication origin for *C. glutamicum*  
(of pHM1519)

BamHI: Cleavage site of the restriction enzyme BamHI

15 EcoRI: Cleavage site of the restriction enzyme EcoRI

SalI: Cleavage site of the restriction enzyme SalI

This disclosure is based on priority documents DE 100 38  
023.9, DE 101 09 689.5 and US 60/294,250, each incorporated by  
reference.

20 Obviously, numerous modifications of the invention are  
possible in view of the above teachings. Therefore, within  
the scope of the appended claims, the invention may be  
practiced otherwise than as specifically described herein.

# SEQUENCE PROTOCOL

<110> Degussa AG

5 <120> Nucleotide sequences which code for the metE gene

<130> 000361 BT

<140>

10 <141>

<160> 8

<170> PatentIn Ver. 2.1

15

<210> 1

<211> 2810

<212> DNA

<213> Corynebacterium glutamicum

20

<220>

<221> CDS

<222> (317)..(2551)

<223> metE gene

25

<400> 1

agcccaaac ggcaccatga atttaaattcc ccggaacttc ttgacagacc gagcagtcta 60

gggttttggtt gaaaacgcaa tcggttcact tttaatcctc tccctggagc cccggatgat 120

30

gaggaacgcc aaagctttct gaatggaaat tttaagcggt aagtgggacg acctcgatta 180

caaaaaggcg aggaaacccc cggggcagct ttctgccacc cggtgatttc gcgaaccttg 240

35

aaacatcgtc agaagattgc cgtgcgtcct agccgggatc cgcacgttcg gctcaagcag 300

aaagtcttta actcac atg act tcc aac ttt tct tcc act gtc gct ggt ctt 352

Met Thr Ser Asn Phe Ser Ser Thr Val Ala Gly Leu

1

5

10

40

cct cgc atc gga gcg aag cgt gaa ctg aag ttc gcg ctc gaa ggc tac 400

Pro Arg Ile Gly Ala Lys Arg Glu Leu Lys Phe Ala Leu Glu Gly Tyr

15

20

25

45

tgg aat gga tca att gaa ggt cgc gaa ctt gcg cag acc gcc cgc caa 448

Trp Asn Gly Ser Ile Glu Gly Arg Glu Leu Ala Gln Thr Ala Arg Gln

30

35

40

50

ttg gtc aac act gca tcg gat tct ttg tct gga ttg gat tcc gtt ccg 496

Leu Val Asn Thr Ala Ser Asp Ser Leu Ser Gly Leu Asp Ser Val Pro

45

50

55

60

55

ttt gca gga cgt tcc tac tac gac gca atg ctc gat acc gcc gct att 544

Phe Ala Gly Arg Ser Tyr Tyr Asp Ala Met Leu Asp Thr Ala Ala Ile

65

70

75

60

ttg ggt gtg ctg ccg gag cgt ttt gat gac atc gct gat cat gaa aac 592

Leu Gly Val Leu Pro Glu Arg Phe Asp Asp Ile Ala Asp His Glu Asn

80

85

90

gat ggt ctc cca ctg tgg att gac cgc tac ttt ggc gct gct cgc ggt 640

	Asp	Gly	Leu	Pro	Leu	Trp	Ile	Asp	Arg	Tyr	Phe	Gly	Ala	Ala	Arg	Gly	
			95					100					105				
5	act	gag	acc	ctg	cct	gca	cag	gca	atg	acc	aag	tgg	ttt	gat	acc	aac	688
	Thr	Glu	Thr	Leu	Pro	Ala	Gln	Ala	Met	Thr	Lys	Trp	Phe	Asp	Thr	Asn	
		110					115					120					
10	tac	cac	tac	ctc	gtg	ccg	gag	ttg	tct	gcg	gat	aca	cgt	ttc	ggt	ttg	736
	Tyr	His	Tyr	Leu	Val	Pro	Glu	Leu	Ser	Ala	Asp	Thr	Arg	Phe	Val	Leu	
	125					130					135					140	
15	gat	gcg	tcc	gcg	ctg	att	gag	gat	ctc	cgt	tgc	cag	cag	ggt	cgt	ggc	784
	Asp	Ala	Ser	Ala	Leu	Ile	Glu	Asp	Leu	Arg	Cys	Gln	Gln	Val	Arg	Gly	
					145					150					155		
20	ggt	aat	gcc	cgc	cct	ggt	ctg	ggt	ggg	cca	ctg	act	ttc	ctt	tcc	ctt	832
	Val	Asn	Ala	Arg	Pro	Val	Leu	Val	Gly	Pro	Leu	Thr	Phe	Leu	Ser	Leu	
					160				165					170			
25	gct	cgc	acc	act	gat	ggg	tcc	aat	cct	ttg	gat	cac	ctg	cct	gca	ctg	880
	Ala	Arg	Thr	Thr	Asp	Gly	Ser	Asn	Pro	Leu	Asp	His	Leu	Pro	Ala	Leu	
			175					180					185				
30	ttt	gag	gtc	tac	gag	cgc	ctc	atc	aag	tct	ttc	gat	act	gag	tgg	ggt	928
	Phe	Glu	Val	Tyr	Glu	Arg	Leu	Ile	Lys	Ser	Phe	Asp	Thr	Glu	Trp	Val	
		190					195					200					
35	cag	atc	gat	gag	cct	gcg	ttg	gtc	acc	gat	ggt	gct	cct	gag	ggt	ttg	976
	Gln	Ile	Asp	Glu	Pro	Ala	Leu	Val	Thr	Asp	Val	Ala	Pro	Glu	Val	Leu	
	205					210					215					220	
40	gag	cag	gtc	cgc	gct	ggg	tac	acc	act	ttg	gct	aag	cgc	gat	ggc	gtg	1024
	Glu	Gln	Val	Arg	Ala	Gly	Tyr	Thr	Thr	Leu	Ala	Lys	Arg	Asp	Gly	Val	
					225					230					235		
45	ttt	gtc	aat	act	tac	ttc	ggc	tct	ggc	gat	cag	gcg	ctg	aac	act	ctt	1072
	Phe	Val	Asn	Thr	Tyr	Phe	Gly	Ser	Gly	Asp	Gln	Ala	Leu	Asn	Thr	Leu	
				240				245						250			
50	gcg	ggc	atc	ggc	ctt	ggc	gcg	att	ggc	ggt	gac	ttg	gtc	acc	cat	ggc	1120
	Ala	Gly	Ile	Gly	Leu	Gly	Ala	Ile	Gly	Val	Asp	Leu	Val	Thr	His	Gly	
			255				260					265					
55	gtc	act	gag	ctt	gct	gcg	tgg	aag	ggg	gag	gag	ctg	ctg	ggt	gcg	ggc	1168
	Val	Thr	Glu	Leu	Ala	Ala	Trp	Lys	Gly	Glu	Glu	Leu	Leu	Val	Ala	Gly	
		270					275					280					
60	atc	ggt	gat	ggg	cgt	aac	att	tgg	cgc	acc	gac	ctg	tgt	gct	gct	ctt	1216
	Ile	Val	Asp	Gly	Arg	Asn	Ile	Trp	Arg	Thr	Asp	Leu	Cys	Ala	Ala	Leu	
	285					290					295					300	
65	gct	tcc	ctg	aag	cgc	ctg	gca	gct	cgc	ggc	cca	atc	gca	gtg	tct	acc	1264
	Ala	Ser	Leu	Lys	Arg	Leu	Ala	Ala	Arg	Gly	Pro	Ile	Ala	Val	Ser	Thr	
					305					310					315		

	tct tgt tca ctg ctg cac gtt cct tac acc ctc gag gct gag aac att	1312
	Ser Cys Ser Leu Leu His Val Pro Tyr Thr Leu Glu Ala Glu Asn Ile	
	320 325 330	
5	gag cct gag gtc cgc gac tgg ctt gcc ttc ggc tcg gag aag atc acc	1360
	Glu Pro Glu Val Arg Asp Trp Leu Ala Phe Gly Ser Glu Lys Ile Thr	
	335 340 345	
10	gag gtc aag ctg ctt gcc gac gcc cta gcc ggc aac atc gac gcg gct	1408
	Glu Val Lys Leu Leu Ala Asp Ala Leu Ala Gly Asn Ile Asp Ala Ala	
	350 355 360	
15	gcg ttc gat gcg gcg tcc gca gca att gct tct cga cgc acc tcc cca	1456
	Ala Phe Asp Ala Ala Ser Ala Ala Ile Ala Ser Arg Arg Thr Ser Pro	
	365 370 375 380	
20	cgc acc gca cca atc acg cag gaa ctc cct ggc cgt agc cgt gga tcc	1504
	Arg Thr Ala Pro Ile Thr Gln Glu Leu Pro Gly Arg Ser Arg Gly Ser	
	385 390 395	
25	ttc gac act cgt gtt acg ctg cag gag aag tca ctg gag ctt cca gct	1552
	Phe Asp Thr Arg Val Thr Leu Gln Glu Lys Ser Leu Glu Leu Pro Ala	
	400 405 410	
30	ctg cca acc acc acc att ggt tct ttc cca cag acc cca tcc att cgt	1600
	Leu Pro Thr Thr Thr Ile Gly Ser Phe Pro Gln Thr Pro Ser Ile Arg	
	415 420 425	
35	tct gct cgc gct cgt ctg cgc aag gaa tcc atc act ttg gag cag tac	1648
	Ser Ala Arg Ala Arg Leu Arg Lys Glu Ser Ile Thr Leu Glu Gln Tyr	
	430 435 440	
40	gaa gag gca atg cgc gaa gaa atc gat ctg gtc atc gcc aag cag gaa	1696
	Glu Glu Ala Met Arg Glu Glu Ile Asp Leu Val Ile Ala Lys Gln Glu	
	445 450 455 460	
45	gaa ctt ggt ctt gat gtg ttg gtt cac ggt gag cca gag cgc aac gac	1744
	Glu Leu Gly Leu Asp Val Leu Val His Gly Glu Pro Glu Arg Asn Asp	
	465 470 475	
50	atg gtt cag tac ttc tct gaa ctt ctc gac ggt ttc ctc tca acc gcc	1792
	Met Val Gln Tyr Phe Ser Glu Leu Leu Asp Gly Phe Leu Ser Thr Ala	
	480 485 490	
55	aac ggc tgg gtc caa agc tac ggc tcc cgc tgt gtt cgt cct cca gtg	1840
	Asn Gly Trp Val Gln Ser Tyr Gly Ser Arg Cys Val Arg Pro Pro Val	
	495 500 505	
60	ttg ttc gga aac gtt tcc cgc cca gcg cca atg act gtc aag tgg ttc	1888
	Leu Phe Gly Asn Val Ser Arg Pro Ala Pro Met Thr Val Lys Trp Phe	
	510 515 520	
65	cag tac gca cag agc ctg acc cag aag cat gtc aag gga atg ctc acc	1936
	Gln Tyr Ala Gln Ser Leu Thr Gln Lys His Val Lys Gly Met Leu Thr	
	525 530 535 540	
70	ggt cca gtc acc atc ctt gca tgg tcc ttc gtt cgc gat gat cag ccg	1984
	Gly Pro Val Thr Ile Leu Ala Trp Ser Phe Val Arg Asp Asp Gln Pro	
	545 550 555	
75	ctg gct acc act gct gac cag gtt gca ctg gca ctg cgc gat gaa att	2032

	Leu	Ala	Thr	Thr	Ala	Asp	Gln	Val	Ala	Leu	Ala	Leu	Arg	Asp	Glu	Ile	
				560					565					570			
5	aac	gat	ctc	atc	gag	gct	ggc	gcg	aag	atc	atc	cag	gtg	gat	gag	cct	2080
	Asn	Asp	Leu	Ile	Glu	Ala	Gly	Ala	Lys	Ile	Ile	Gln	Val	Asp	Glu	Pro	
			575					580					585				
10	gcg	att	cgt	gaa	ctg	ttg	ccg	cta	cga	gac	gtc	gat	aag	cct	gcc	tac	2128
	Ala	Ile	Arg	Glu	Leu	Leu	Pro	Leu	Arg	Asp	Val	Asp	Lys	Pro	Ala	Tyr	
			590				595					600					
15	ctg	cag	tgg	tcc	gtg	gac	tcc	ttc	cgc	ctg	gcg	act	gcc	ggc	gca	ccc	2176
	Leu	Gln	Trp	Ser	Val	Asp	Ser	Phe	Arg	Leu	Ala	Thr	Ala	Gly	Ala	Pro	
			605			610					615					620	
20	gac	gac	gtc	caa	atc	cac	acc	cac	atg	tgc	tac	tcc	gag	ttc	aac	gaa	2224
	Asp	Asp	Val	Gln	Ile	His	Thr	His	Met	Cys	Tyr	Ser	Glu	Phe	Asn	Glu	
					625					630					635		
25	gtg	atc	tcc	tcg	gtc	atc	gcg	ttg	gat	gcc	gat	gtc	acc	acc	atc	gaa	2272
	Val	Ile	Ser	Ser	Val	Ile	Ala	Leu	Asp	Ala	Asp	Val	Thr	Thr	Ile	Glu	
					640				645					650			
30	gca	gca	cgt	tcc	gac	atg	cag	gtc	ctc	gct	gct	ctg	aaa	tct	tcc	ggc	2320
	Ala	Ala	Arg	Ser	Asp	Met	Gln	Val	Leu	Ala	Ala	Leu	Lys	Ser	Ser	Gly	
				655				660					665				
35	ttc	gag	ctc	ggc	gtc	gga	cct	ggt	gtg	tgg	gat	atc	cac	tcc	ccg	cgc	2368
	Phe	Glu	Leu	Gly	Val	Gly	Pro	Gly	Val	Trp	Asp	Ile	His	Ser	Pro	Arg	
			670				675					680					
40	gtt	cct	tcc	gcg	cag	gaa	gtg	gac	ggt	ctc	ctc	gag	gct	gca	ctg	cag	2416
	Val	Pro	Ser	Ala	Gln	Glu	Val	Asp	Gly	Leu	Leu	Glu	Ala	Ala	Leu	Gln	
						685		690			695					700	
45	tcc	gtg	gat	cct	cgc	cag	ctg	tgg	gtc	aac	cca	gac	tgt	ggt	ctg	aag	2464
	Ser	Val	Asp	Pro	Arg	Gln	Leu	Trp	Val	Asn	Pro	Asp	Cys	Gly	Leu	Lys	
						705				710					715		
50	acc	cgt	gga	tgg	cca	gaa	gtg	gaa	gct	tcc	cta	aag	gtt	ctc	gtt	gag	2512
	Thr	Arg	Gly	Trp	Pro	Glu	Val	Glu	Ala	Ser	Leu	Lys	Val	Leu	Val	Glu	
						720			725					730			
55	tcc	gct	aag	cag	gct	cgt	gag	aaa	atc	gga	gca	act	atc	taaattgggt			2561
	Ser	Ala	Lys	Gln	Ala	Arg	Glu	Lys	Ile	Gly	Ala	Thr	Ile				
			735				740					745					
	taccgctagg	aacccaaaga	ttaagggcac	gagtgtcacc	aggattgccg	cacccatggc											2621
	aacaccgaag	gacaccgtgc	ccactcctat	ttgcatcaca	gcgccaagg	tagcggcgcc											2681
	caaaacagcg	cccacctggc	gtgaggtggt	gtaaaaacca	gaagcagagc	ccactaaatc											2741
	ctgcggaaca	tcacgcagag	caatcacaga	gttcggtgca	aaactcatcg	cgttgagct											2801
	accgaacaa																2810
60	<210>	2															
	<211>	745															
	<212>	PRT															

<213> Corynebacterium glutamicum

<400> 2

5	Met	Thr	Ser	Asn	Phe	Ser	Ser	Thr	Val	Ala	Gly	Leu	Pro	Arg	Ile	Gly	1	5	10	15
	Ala	Lys	Arg	Glu	Leu	Lys	Phe	Ala	Leu	Glu	Gly	Tyr	Trp	Asn	Gly	Ser	20	25	30	
10	Ile	Glu	Gly	Arg	Glu	Leu	Ala	Gln	Thr	Ala	Arg	Gln	Leu	Val	Asn	Thr	35	40	45	
	Ala	Ser	Asp	Ser	Leu	Ser	Gly	Leu	Asp	Ser	Val	Pro	Phe	Ala	Gly	Arg	50	55	60	
15	Ser	Tyr	Tyr	Asp	Ala	Met	Leu	Asp	Thr	Ala	Ala	Ile	Leu	Gly	Val	Leu	65	70	75	80
	Pro	Glu	Arg	Phe	Asp	Asp	Ile	Ala	Asp	His	Glu	Asn	Asp	Gly	Leu	Pro	85	90	95	
20	Leu	Trp	Ile	Asp	Arg	Tyr	Phe	Gly	Ala	Ala	Arg	Gly	Thr	Glu	Thr	Leu	100	105	110	
	Pro	Ala	Gln	Ala	Met	Thr	Lys	Trp	Phe	Asp	Thr	Asn	Tyr	His	Tyr	Leu	115	120	125	
25	Val	Pro	Glu	Leu	Ser	Ala	Asp	Thr	Arg	Phe	Val	Leu	Asp	Ala	Ser	Ala	130	135	140	
30	Leu	Ile	Glu	Asp	Leu	Arg	Cys	Gln	Gln	Val	Arg	Gly	Val	Asn	Ala	Arg	145	150	155	160
	Pro	Val	Leu	Val	Gly	Pro	Leu	Thr	Phe	Leu	Ser	Leu	Ala	Arg	Thr	Thr	165	170	175	
35	Asp	Gly	Ser	Asn	Pro	Leu	Asp	His	Leu	Pro	Ala	Leu	Phe	Glu	Val	Tyr	180	185	190	
40	Glu	Arg	Leu	Ile	Lys	Ser	Phe	Asp	Thr	Glu	Trp	Val	Gln	Ile	Asp	Glu	195	200	205	
	Pro	Ala	Leu	Val	Thr	Asp	Val	Ala	Pro	Glu	Val	Leu	Glu	Gln	Val	Arg	210	215	220	
45	Ala	Gly	Tyr	Thr	Thr	Leu	Ala	Lys	Arg	Asp	Gly	Val	Phe	Val	Asn	Thr	225	230	235	240
	Tyr	Phe	Gly	Ser	Gly	Asp	Gln	Ala	Leu	Asn	Thr	Leu	Ala	Gly	Ile	Gly	245	250	255	
50	Leu	Gly	Ala	Ile	Gly	Val	Asp	Leu	Val	Thr	His	Gly	Val	Thr	Glu	Leu	260	265	270	

	Ala Ala Trp Lys Gly Glu Glu Leu Leu Val Ala Gly Ile Val Asp Gly	275	280	285
5	Arg Asn Ile Trp Arg Thr Asp Leu Cys Ala Ala Leu Ala Ser Leu Lys	290	295	300
	Arg Leu Ala Ala Arg Gly Pro Ile Ala Val Ser Thr Ser Cys Ser Leu	305	310	315 320
10	Leu His Val Pro Tyr Thr Leu Glu Ala Glu Asn Ile Glu Pro Glu Val	325	330	335
	Arg Asp Trp Leu Ala Phe Gly Ser Glu Lys Ile Thr Glu Val Lys Leu	340	345	350
15	Leu Ala Asp Ala Leu Ala Gly Asn Ile Asp Ala Ala Ala Phe Asp Ala	355	360	365
20	Ala Ser Ala Ala Ile Ala Ser Arg Arg Thr Ser Pro Arg Thr Ala Pro	370	375	380
	Ile Thr Gln Glu Leu Pro Gly Arg Ser Arg Gly Ser Phe Asp Thr Arg	385	390	395 400
25	Val Thr Leu Gln Glu Lys Ser Leu Glu Leu Pro Ala Leu Pro Thr Thr	405	410	415
	Thr Ile Gly Ser Phe Pro Gln Thr Pro Ser Ile Arg Ser Ala Arg Ala	420	425	430
30	Arg Leu Arg Lys Glu Ser Ile Thr Leu Glu Gln Tyr Glu Glu Ala Met	435	440	445
35	Arg Glu Glu Ile Asp Leu Val Ile Ala Lys Gln Glu Glu Leu Gly Leu	450	455	460
	Asp Val Leu Val His Gly Glu Pro Glu Arg Asn Asp Met Val Gln Tyr	465	470	475 480
40	Phe Ser Glu Leu Leu Asp Gly Phe Leu Ser Thr Ala Asn Gly Trp Val	485	490	495
	Gln Ser Tyr Gly Ser Arg Cys Val Arg Pro Pro Val Leu Phe Gly Asn	500	505	510
45	Val Ser Arg Pro Ala Pro Met Thr Val Lys Trp Phe Gln Tyr Ala Gln	515	520	525
50	Ser Leu Thr Gln Lys His Val Lys Gly Met Leu Thr Gly Pro Val Thr	530	535	540
	Ile Leu Ala Trp Ser Phe Val Arg Asp Asp Gln Pro Leu Ala Thr Thr	545	550	555 560
55	Ala Asp Gln Val Ala Leu Ala Leu Arg Asp Glu Ile Asn Asp Leu Ile	565	570	575
	Glu Ala Gly Ala Lys Ile Ile Gln Val Asp Glu Pro Ala Ile Arg Glu	580	585	590
60	Leu Leu Pro Leu Arg Asp Val Asp Lys Pro Ala Tyr Leu Gln Trp Ser			



	595	600	605	
	Val Asp Ser Phe Arg Leu Ala Thr Ala Gly Ala Pro Asp Asp Val Gln			
	610	615	620	
5	Ile His Thr His Met Cys Tyr Ser Glu Phe Asn Glu Val Ile Ser Ser			
	625	630	635	640
	Val Ile Ala Leu Asp Ala Asp Val Thr Thr Ile Glu Ala Ala Arg Ser			
10		645	650	655
	Asp Met Gln Val Leu Ala Ala Leu Lys Ser Ser Gly Phe Glu Leu Gly			
		660	665	670
15	Val Gly Pro Gly Val Trp Asp Ile His Ser Pro Arg Val Pro Ser Ala			
		675	680	685
	Gln Glu Val Asp Gly Leu Leu Glu Ala Ala Leu Gln Ser Val Asp Pro			
		690	695	700
20	Arg Gln Leu Trp Val Asn Pro Asp Cys Gly Leu Lys Thr Arg Gly Trp			
		705	710	715
	Pro Glu Val Glu Ala Ser Leu Lys Val Leu Val Glu Ser Ala Lys Gln			
25		725	730	735
	Ala Arg Glu Lys Ile Gly Ala Thr Ile			
		740	745	
30				
	<210> 3			
	<211> 41			
	<212> DNA			
35	<213> Artificial sequence			
	<220>			
	<223> Description of the artificial sequence: Primer			
	metA-EVP5			
40				
	<400> 3			
	agaacgaatt caaaggagga caaccatgcc caccctcgcg c			41
45	<210> 4			
	<211> 31			
	<212> DNA			
	<213> Künstliche Sequenz			
50	<220>			
	<223> Beschreibung der künstlichen Sequenz: Primer			
	metA-EVP3			
	<400> 4			
55	gtcgtggatc ccctattaga tgtagaactc g			31
	<210> 5			
	<211> 47			
60	<212> DNA			
	<213> Artificial sequence			

<220>  
 <223> Description of the artificial sequence: Primer  
 metE-EVP5  
 5  
 <400> 5  
 ggctcaaaga tctaaaggag gacaaccatg acttccaact tttcttc 47

10 <210> 6  
 <211> 40  
 <212> DNA  
 <213> Artificial sequence

15 <220>  
 <223> Description of the artificial sequence: Primer  
 metE-EVP3

20 <400> 6  
 gggttcctgtc gacggtacca tttagatagt tgctccgatt 40

25 <210> 7  
 <211> 42  
 <212> DNA  
 <213> Artificial sequence

30 <220>  
 <223> Description of the artificial sequence: Primer  
 metY-EVP5

<400> 7  
 ctaataagtc gacaaaggag gacaaccatg ccaaagtacg ac 42

35 <210> 8  
 <211> 33  
 <212> DNA  
 <213> Artificial sequence

40 <220>  
 <223> Description of the artificial sequence: Primer  
 metE-EVP3

45 <400> 8  
 gagtctaag catgctagat tgcagcaaag ccg 33